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*U.S. FOREST PRODUCTS LABORATORY  
LIST OF PUBLICATIONS  
ON  
SANDWICH CONSTRUCTION*

DECEMBER 1966

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Symbols and abbreviations used. --For the sake of brevity in the column "Publication and Date," the following abbreviations have been used.

- ASTM - American Society for Testing and Materials (1916 Race St., Philadelphia, Pa. 19103).
- CFSTI - Clearinghouse for Federal Scientific and Technical Information, U.S. Department of Commerce, 5285 Port Royal Road, Springfield, Va. 22151).
- FPL - Forest Products Laboratory.
- GPO - Government Printing Office.
- NACA - Now NASA, NASA Scientific & Technical Information Facility, (P. O. Box 5700, Bethesda, Md. 20014).
- Rev. - Revised.
- R&R - Reviewed and reaffirmed.
- USDA - U. S. Department of Agriculture.
- USFS - U. S. Forest Service.
- WADC )
- WADD ) - Publications by Air Force Materials Laboratory, Research
- ASD ) & Technology Division, Air Force Systems Command, available from Clearinghouse for Federal Scientific and Technical Information.

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## FOREWORD

Scope. -- This is a listing of literature available on results of research conducted by the Forest Products Laboratory on sandwich construction.

### Sources of publications

#### (1) U. S. Forest Products Laboratory

Publications without an asterisk (\*) are available for distribution from this Laboratory. Single copies may be obtained free upon request to the Director, Forest Products Laboratory, Madison, Wis. 53705.

The Laboratory reserves the right to furnish only those publications which in its judgment will give the information requested. Blanket requests or requests for a large number of copies of any individual article will not be filled except in unusual cases.

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#### (2) Publishers or CFSTI.

(3) Superintendent of Documents, Government Printing Office, Washington, D. C. 20402.

#### (4) Libraries may be the only available source for publications out of print.



## SANDWICH CONSTRUCTION

Title	Author	Publication and date
<hr style="border-top: 1px dashed black;"/>		
<u>ADHESIVES</u>		
Climbing peel test for strength of adhesive bonds.	Werren, Fred, & Eickner, H. W.	Modern Plastics, Dec. 1956.
*Comparisons of test methods for evaluating adhesives for bonding metal facings to metal honeycomb core.	Eickner, H. W., & Werren, Fred	WADC TR 54-138. 1954. CFSTI (PB 135 746).
*Evaluation of several adhesives and processes for bonding sandwich construction of aluminum facings on paper honeycomb core.	Eickner, H. W.	NACA Tech. Note 2106. 1950. CFSTI (PB 110 285).
Moisture-excluding effectiveness of edge seals for aircraft sandwich panels.	Heebink, B. G.	FPL Rep. 1822. 1950. R&R 1962.
*Durability of glued joints between aluminum and end-grain balsa.	Eickner, H. W.	FPL Rep. 1566. 1947. Out of print. CFSTI (PB 98 826).
Tension strength at elevated temperatures of glued joints between aluminum and end-grain balsa.	Eickner, H. W.	FPL Rep. 1548. 1946.

## CORES

Effect of core thickness and moisture content on mechanical properties of two resin-treated paper honeycomb cores.	Jenkinson, P.M.	USFS Res. Pap. FPL 35. 1965.
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Calculation of vibration damping in sandwich construction from damping properties of the cores and facings.	:	James, W. L.	:	FPL Rep. 1888. 1962.
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Compressive and shear properties of two configurations of sandwich cores of corrugated foil.	:	Stevens, G. H.	:	FPL Rep. 1889. 1962.
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Effect of core thickness on shear properties of aluminum honeycomb core.	:	Jenkinson, P. M., & Kuenzi, E. W.	:	FPL Rep. 1886. 1962.
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Mechanical properties of several honeycomb cores.	:	Stevens, G. H., & Kuenzi, E. W.	:	FPL Rep. 1887. 1962.
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Durability of resin-treated paper honeycomb core.	:	Boller, K. H.	:	FPL Rep. 2158. 1959. R&R 1965.
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*Mechanical properties of some heat-resistant metal honeycomb cores.	:	Kuenzi, E. W., & Jahnke, W. E.	:	FPL Rep. 1872. 1959. Out of print.
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An apparatus for measuring internal friction and fatigue strength of core materials used in sandwich construction.	:	James, W. L., & Norris, C. B.	:	FPL Rep. 1866. 1958.
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*Mechanical properties of 422-J Bacfoam core for sandwich construction.	:	Jenkinson, P. M., & Kuenzi, E. W.	:	WADC TR 57-132. 1957. CFSTI (PB 131 077)
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*Mechanical properties of glass-fabric honeycomb cores.	:	Kuenzi, E. W.	:	FPL Rep. 1861. 1957. Out of print.
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CORES (continued)

*Effect of moisture sorp- tion on weight and dimen- sional stability of alkyd- isocyanate foam core.	: Setterholm, V. C., : & Kuenzi, E. W.	: WADC TR 56-86. 1956. : CFSTI (PB 121 800).
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*Mechanical properties of aluminum multiwave cores	: Kuenzi, E. W., & : Setterholm, V. C.	: FPL Rep. 1855. 1956. Out : of print.
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*Paper-honeycomb cores for structural sandwich panels.	: Seidl, R. J.	: FPL Rep. 1918. 1956. Out : of print.
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*Performance of glass- fabric sandwich and honey- comb cores at elevated temperatures.	: Setterholm, V. C., : & Kuenzi, E. W.	: WADC TR 56-119. 1956. : CFSTI (PB 121 800).
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*Performance of sandwich with cores of foamed sili- cone and modified poly- ester resins at elevated temperatures and at high humidity.	: Setterholm, V. C., : & Kuenzi, E. W.	: WADC TR 56-230. 1956. : CFSTI (PB 121 707)
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*Mechanical properties of aluminum honeycomb cores.	: Kuenzi, E. W.	: FPL Rep. 1849. 1955. : Out of print.
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*Effect of unbonded joints in an aluminum honeycomb: core material for sand- wich constructions.	: Norris, C. B.	: FPL Rep. 1835. 1952. : Out of print.
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Mechanical properties of some low-density mate- rials and sandwich cores.	: Voss, A. W.	: FPL Rep. 1826. 1952.
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Shear-fatigue properties of various sandwich constructions.	Werren, Fred	FPL Rep. 1837. 1952. R&R 1958.
Paper honeycomb cores for structural building panels: Effect of resins, adhesives, fungicides, and weight of paper on strength and resistance to decay.	Seidl, R. J., Kuenzi, E. W., & Fahey, D. J.	FPL Rep. 1796. 1951. R&R 1961.
*Properties of honeycomb core as affected by fiber type, fiber orientation, resin type, and amount.	Seidl, R. J., Fahey, D. J., & Voss, A. W.	NACA Tech. Note 2564. 1951. CFSTI (PB 105 692).
*An analysis of the shear strength of honeycomb cores for sandwich constructions.	Werren, Fred, & Norris, C. B.	NACA Tech. Note 2208. 1950. CFSTI (PB 101 883).
*Effect of cell shape on compressive strength of hexagonal honeycomb structures.	Ringelstetter, L.A., Voss, A. W., & Norris, C. B.	NACA Tech. Note 2243. 1950. CFSTI (PB 102 350).
*Strength properties of rayon-mat honeycomb core materials.	Kommers, W. J.	NACA Tech. Note 2084. 1950. CFSTI (PB 100 859).
*Strength properties of plastic honeycomb core materials.	Kommers, W. J.	FPL Rep. 1805. 1949. Out of print.
*Investigation of mechanical properties of honeycomb structures made of impregnated paper.	Norris, C. B., & Mackin, G. E.	NACA Tech. Note 1529. 1948.

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*An analysis of the compressive strength of honeycomb cores for sandwich constructions.	:	Norris, C. B.	:	NACA Tech. Note 1251. 1947.
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Resin-treated pulpboard core material for sandwich constructions.	:	Mackin, G. E., Kingsbury, R.M., Baird, P.K., & Erickson, E.C.O.	:	FPL Rep. 1623. 1947.
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*Fatigue of sandwich constructions for aircraft. (Cellular cellulose acetate core material in shear.)	:	Lewis, W. C.	:	FPL Rep. 1559. 1946. Out of print.
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*Supplement: Aluminum face and paper honeycomb core sandwich material tested in shear.	:	Werren, Fred	:	FPL Rep. 1559-A. 1947. Out of print. CFSTI (PB 98 847).
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Supplement: Aluminum face and end-grain balsa core sandwich material tested in shear.	:	Werren, Fred	:	FPL Rep. 1559-B. 1948. R&R 1962.
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Supplement: Fiberglass honeycomb core material with fiberglass laminate or aluminum facings tested in shear.	:	Werren, Fred	:	FPL Rep. 1559-C. 1948. R&R 1962.
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Supplement: Fiberglass laminate face and end-grain balsa core sandwich material tested in shear.	:	Werren, Fred	:	FPL Rep. 1559-D. 1948. R&R 1962..
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Fatigue of sandwich con- structions for aircraft. (Cellular cellulose acetate core material in shear.)		
Supplement: Cellular- hard-rubber core material with alumi- num or fiberglas- laminate facings, tested in shear.	Werren, Fred	FPL Rep. 1559-E. 1948. R&R 1962.
*Supplement: Cellular cellulose acetate core material with alumi- num or fiberglas- laminate facings, tested in shear.	Werren, Fred	FPL Rep. 1559-F. 1948. Out of print.
*Supplement: Fiberglas- laminate facing and paper honeycomb core sandwich material tested in shear.	Werren, Fred	FPL Rep. 1559-G. 1949. Out of print.
Supplement: Aluminum facing and aluminum honeycomb core sand- wich material tested in shear.	Werren, Fred	FPL Rep. 1559-H. 1949. R&R 1962.
*Supplement: Glass- fabric-laminate facing and waffle-type core sandwich material tested in shear.	Werren, Fred	FPL Rep. 1559-I. 1950. Out of print.

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*Weight and dimensional	:	Mraz, E. A., &	:	FPL Rep. 1544. 1946.
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density core materials.	:		:	
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*Results of some tests on	:	Erickson, E. C. O.	:	FPL Rep. 1509. 1944.
low-density materials.	:		:	Out of print.

### CYLINDERS AND CURVED PANELS

Buckling coefficients for	:	Kuenzi, E. W.,	:	USFS Res. Note FPL-0104.
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Classical buckling of	:	Zahn, J. J., &	:	USFS Res. Note FPL-018.
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*Buckling of layered orthotropic and sandwich cylindrical shells in axial compression.	: Kuenzi, E. W.	: NASA Tech. Note D-1510. : Collected papers on instability of shell structures. 1962.
Compressive buckling curves for sandwich cylinders having orthotropic facings.	: Norris, C. B., & Zahn, J. J.	: FPL Rep. 1876. 1960.
*Elastic stability of cylindrical sandwich shells under axial and lateral load.	: Haft, E. E.	: FPL Rep. 1852. 1955. Out of print.
*Analysis of long cylinders of sandwich construction under uniform external lateral pressure.	: Raville, M. E.	: FPL Rep. 1844. 1954. : Out of print.
Supplement: Facings of moderate and unequal thicknesses.	: Raville, M. E.	: FPL Rep. 1844-A. 1955. : R&R 1960.
Supplement: Buckling of sandwich cylinders of finite length under uniform external lateral pressure.	: Raville, M. E.	: FPL Rep. 1844-B. 1955. : R&R 1960.
Buckling of sandwich cylinders in torsion.	: March, H. W., & Kuenzi, E. W.	: FPL Rep. 1840. 1953. : R&R 1958.
Buckling of cylinders of sandwich construction in axial compression.	: March, H. W., & Kuenzi, E. W.	: FPL Rep. 1830. 1952. : Rev. 1957.

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Stability of a few curved panels subjected to shear:	: Kuenzi, E. W.	: FPL Rep. 1571. 1947.
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*Design criteria for long curved panels of sandwich construction in axial compression.	: Kuenzi, E. W.	: FPL Rep. 1558. 1946. Out of print.
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### FLAT PANELS AND STRIPS

Buckling coefficients for flat, rectangular sandwich panels with corrugated cores under edgewise compression.	: Jenkinson, P. M., & Kuenzi, E. W.	: USFS Res. Pap. FPL 25. 1965.
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Minimum weight structural sandwich.	: Kuenzi, E. W.	: USFS Res. Note FPL-086. 1965.
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Buckling coefficients for simply supported and clamped flat, rectangular sandwich panels under edgewise compression.	: Kuenzi, E. W., Norris, C. B., & Jenkinson, P. M.	: USFS Res. Note FPL-070. 1964.
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Edgewise compressive buckling of flat sandwich panels: Loaded ends simply supported by beams.	: Zahn, J. J., & Cheng, Shun	: USFS Res. Note FPL-019. 1964.
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Short-column compressive strength of sandwich constructions as affected by size of cells of honeycomb core materials.	: Norris, C. B.	: USFS Res. Note FPL-026. 1964.
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FLAT PANELS AND STRIPS (continued)

Compressive buckling curves for flat sandwich panels with dissimilar facings.	: Norris, C. B.	: FPL Rep. 1875. 1960.
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Torsion of sandwich panels of trapezoidal, triangular, and rectangular cross sections.	: Cheng, Shun	: FPL Rep. 1874. 1960.
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Supplement: Derivation of differential equation and its application to rectangular panels with loads applied at corners.	: Cheng, Shun	: FPL Rep. 1874-A. 1960.
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Buckling of simply supported rectangular sandwich panels subjected to edgewise bending.	: Jahnke, W. E., & Kuenzi, E. W.	: FPL Rep. 1868. 1959.
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Simply supported sandwich beam--a nonlinear theory.	: Zahn, J. J.	: FPL Rep. 2157. 1959.
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Torsion of rectangular sandwich plate.	: Cheng, Shun	: FPL Rep. 1871. 1959.
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Wrinkling of the facings of aluminum and stainless steel sandwich subjected to edgewise compression.	: Jenkinson, P.M., & Kuenzi, E. W.	: FPL Rep. 2171. 1959.
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Compressive buckling curves for sandwich panels with isotropic facings and isotropic or orthotropic cores.	: Norris, C. B.	: FPL Rep. 1854. Rev. 1958.
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Compressive buckling curves for simply supported sandwich panels with glass-fabric-laminate facings and honeycomb cores.	: Norris, C. B.	: FPL Rep. 1867. 1958.
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*Elastic buckling of a simply supported rectangular sandwich panel subjected to combined edgewise bending and compression.	: Kimel, W. R.	: FPL Rep. 1857. 1956.
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Supplement: Results for panels with facings of either equal or unequal thickness and with orthotropic cores.	: Kimel, W. R.	: FPL Rep. 1857-A. 1956.
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*Elastic buckling of a simply supported rectangular sandwich panel subjected to combined edgewise bending, compression, and shear.	: Kimel, W. R.	: FPL Rep. 1859. 1956.
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Deflection and stresses in a uniformly loaded, simply supported, rectangular sandwich plate.	: Raville, M. E.	: FPL Rep. 1847. 1955.
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Supplement: Experimental verification of theory.	:	Lewis, W. C.	:	FPL Rep. 1847-A. 1956. R&R 1962.
*Stresses induced in a sandwich panel by load applied at an insert.	:	Youngquist, W. G., & Kuenzi, E. W.	:	FPL Rep. 1845. 1955. Out of print.
Supplement:	:	Youngquist, W. G., & Kuenzi, E. W.	:	FPL Rep. 1845-A. 1955. R&R 1960.
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*Transfer of longitudinal load from one facing of a sandwich panel to the other by means of shear in the core.	:	Norris, C. B., & Boller, K. H.	:	FPL Rep. 1846. 1955. Out of print.
*Fabrication of light-weight sandwich panels of the aircraft type.	:	Heebink, B. G., Mohaupt, A. A., & Kunzweiler, J. J.	:	FPL Rep. 1574. 1954. Out of print.
Deflection and distribution of stresses in the facings of a centrally loaded transparent sandwich beam.	:		:	
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*Effect of certain fabricating variables on plastic laminates and plastic honeycomb sandwich construction.	Heebink, B. G., Werren, Fred, & Mohaupt, A. A.	: FPL Rep. 1843. 1953. : Out of print.
*Stresses within a rectangular, flat sandwich panel subjected to a uniformly distributed normal load and edgewise, direct, and shear loads.	Norris, C. B., & Kommers, W. J.	: FPL Rep. 1838. 1953. : Out of print.
*Behavior of a rectangular sandwich panel under a uniform lateral load and compressive edge loads.	March, H. W.	: FPL Rep. 1834. 1952. : Out of print.
Critical loads of a rectangular, flat sandwich panel subjected to two direct loads combined with a shear load.	Norris, C. B., & Kommers, W. J.	: FPL Rep. 1833. 1952. : R&R 1958.
*The bending of a circular sandwich plate under normal load.	Ericksen, W. S.	: FPL Rep. 1828. 1951. : Rev. 1953. Out of print.
*Edgewise compressive strength of panels and flatwise flexural strength of strips of sandwich constructions.	Kuenzi, E. W.	: FPL Rep. 1827. 1951. : Out of print.
*Flexure of structural sandwich construction.	Kuenzi, E. W.	: FPL Rep. 1829. 1951. : Out of print.
Effect of shear strength on maximum loads of sandwich columns.	Boller, K. H., & Norris, C. B.	: FPL Rep. 1815. 1950. : R&R 1960.



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Effect of defects on strength of aircraft-type sandwich panels.	Heebink, B. G., & Mohaupt, A. A.	FPL Rep. 1809. 1949. R&R 1962.
Supplement:	Mohaupt, A. A., & Heebink, B. G.	FPL Rep. 1809-A. 1951. R&R 1958.
Elastic stability of the facings of flat sandwich panels when subjected to combined edgewise stresses.	Boller, K. H., & Norris, C. B.	FPL Rep. 1802. 1949. R&R 1960.
Wrinkling of the facings of sandwich constructions subjected to edgewise compression.	Norris, C. B., Ericksen, W. S., March, H. W., Smith, C. B., & Boller, K. H.	FPL Rep. 1810. 1949. R&R 1961.
*Supplement: Sandwich constructions having honeycomb cores.	Norris, C. B., Boller, K. H., & Voss, A. W.	FPL Rep. 1810-A. 1953. Out of print.
*Effects of shear deformation in the core of a flat rectangular sandwich panel.	March, H. W.	FPL Rep. 1583. 1948. Out of print. CFSTI (PB 98 767).
1. Buckling under compressive end load. 2. Deflection under uniform transverse load.		
Supplement: Stiffness of flat panels of sandwich construction subjected to uniformly distributed loads normal to their surfaces--simply supported edges.	Kommers, W. J., & Norris, C. B.	FPL Rep. 1583-A. 1948. R&R 1962.

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*Effects of shear deformation in the core of a flat rectangular sandwich panel. 1. Buckling under compressive end load. 2. Deflection under uniform transverse load.	:	:	:	:
*Supplement: Effects of shear deformation in the core of a flat rectangular sandwich panel. Compressive buckling of sandwich panels having dissimilar facings of unequal thickness.	:	Ericksen, W. S., March, H. W., & Zahn, J. J.	:	FPL Rep. 1583-B. Rev. 1958. Out of print.
*Supplement: Effects of shear deformation in the core of a flat rectangular sandwich panel. Deflection under uniform load of sandwich panels having facings of unequal thickness.	:	Ericksen, W. S.	:	FPL Rep. 1583-C. 1950. Out of print.
*Supplement: Deflection under uniform load of sandwich panels having facings of moderate thickness.	:	Ericksen, W. S.	:	FPL Rep. 1583-D. 1951. Out of print.
*Repair of aircraft sandwich constructions.	:	Panek, Edward, & Heebink, B. G.	:	FPL Rep. 1584. 1948. Out of print.

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nate).	:	:

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FLAT PANELS AND STRIPS (continued)

Buckling loads of flat	:	:
sandwich panels in com-	:	:
pression--various types	:	:
of edge conditions.	:	:
	:	:
*Supplement: Buckling	:	:
of flat sandwich panels	:	:
with loaded edges sim-	:	:
ply supported and the	:	:
remaining edges	:	:
clamped (cores of end-	:	:
grain balsa or cellular	:	:
cellulose acetate and	:	:
faces of aluminum or	:	:
glass cloth laminate).	:	:
	:	:
*Supplement: Buckling	:	:
of flat sandwich panels	:	:
with loaded edges	:	:
clamped and the re-	:	:
maining edges simply	:	:
supported (cores of	:	:
end-grain balsa or	:	:
cellular cellulose	:	:
acetate and facings of	:	:
aluminum or glass	:	:
cloth laminate).	:	:
	:	:
*Supplement: Buckling	:	:
of flat sandwich panels	:	:
with all edges clamped:	:	:
(cores of end-grain	:	:
balsa or cellular cellu-	:	:
lose acetate and faces	:	:
of aluminum or glass	:	:
cloth laminate).	:	:



Title	:	Author	:	Publication and date
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### FLAT PANELS AND STRIPS (continued)

Buckling loads of flat sandwich panels in compression--various types of edge conditions.	:	:	:	:
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Performance of sandwich panels in FPL experimental unit.	:	Anderson, L. O., & Wood, L. W.	:	USFS Res. Pap. FPL 12. 1964.

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wich panels of the air-	Kunzweiler, J. J.	:			
craft type as determined :		:			
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Part I.		:			
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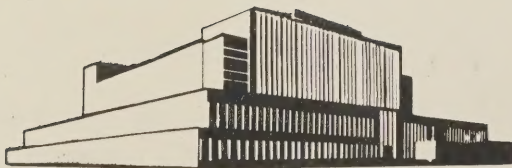
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